What is claimed is:

1.   A Fourier Transform Raman Spectroscopy method for mathematically determinating isomers within a chemical composition comprising the steps of:

creating a standard curve;

5   analyzing a chemical sample, wherein the isomeric ratio is determined.

2.   The method of claim 1, wherein the chemical sample comprises omeprazole and the ratio comprises a ratio of the 5-methoxy and 6-methoxy isomers of omeprazole on the benzimidazole moiety.

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3.   A pharmaceutical formulation comprising an omeprazole composition fixed with a ratio of 5-methoxy and 6-methoxy isomers.

4.   The pharmaceutical formulation of claim 3, fixed with a ratio of from

15   about 11 percent or less 5-methoxy and from about 89 percent or more 6-methoxy.

5.   The pharmaceutical formulation of claim 3, fixed with a ratio of from about 17 percent or more 5-methoxy and from about 83 percent or less 6-methoxy.

20   6.   A pharmaceutical formulation comprising an omeprazole composition having a predetermined ratio of 5-methoxy and 6-methoxy.